

LCLS-II Gun/Buncher LLRF for the Early Injector Commissioning

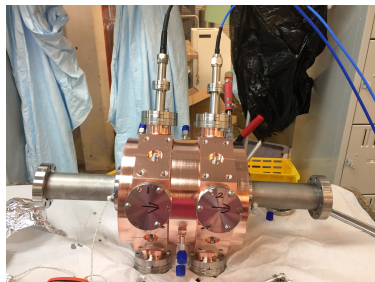
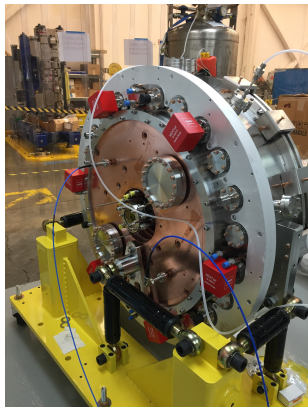
G. Huang, A. Benwell, G. Brown, F. Wang, M. Dunning,
R. Kelly, C. Adolphsen, F. Zhou

LLRF 2019, Chicago

Outline

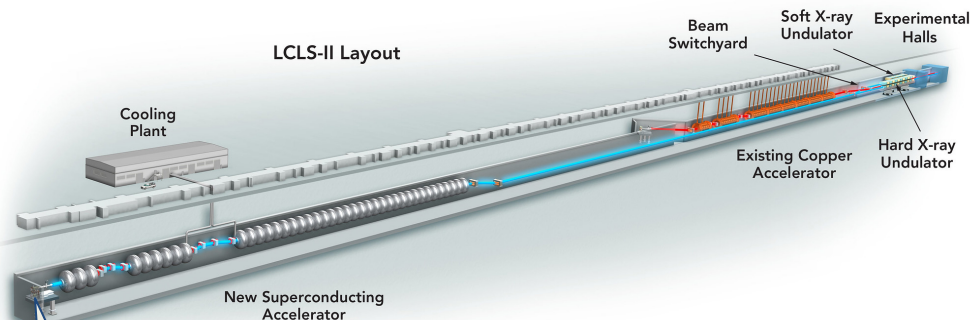
- Introduction
- System design
- Bench test and System checkout
- System commissioning
- Summary

LCLS-II Gun and Buncher



RF frequency	186 MHz (1.3 GHz /7)
Operation mode	CW
Gap voltage	750 kV
Field at the cathode	19.47 MV/m
Q_0	~ 26000
Shunt impedance	6.5 MW
RF Power @ Q_0 and 750 keV	~ 100 kW
Peak surface field	24.1 MV/m
Peak wall power density	25.0 W/cm ²
Accelerating gap	4 cm
Diameter/Length	69.4/35.0 cm
Operating pressure	$\sim 10^{-10}$ - 10^{-9} Torr

Parameter	Value and Unit
Technology	Room-temperature 2-cell cavity
Operation mode	Continuous wave (CW)
Frequency (π mode)	1.3 GHz
Minimum separation mode	0.85 MHz
Nominal cavity voltage	240 kV
Nominal shunt impedance	7.8 M Ω
Nominal unloaded Q (π mode)	23,500
Nominal RF power	7.8 kW
RF source maximum power	10 kW
Number of RF couplers	4 (2 per cell)
Coupler type	magnetic
Maximum flange-to-flange length	21.9 cm
Minimum beam pipe radius	2.5 cm
Maximum operational vacuum pressure	< 1 nTorr



NC
injector
for the
SRF linac

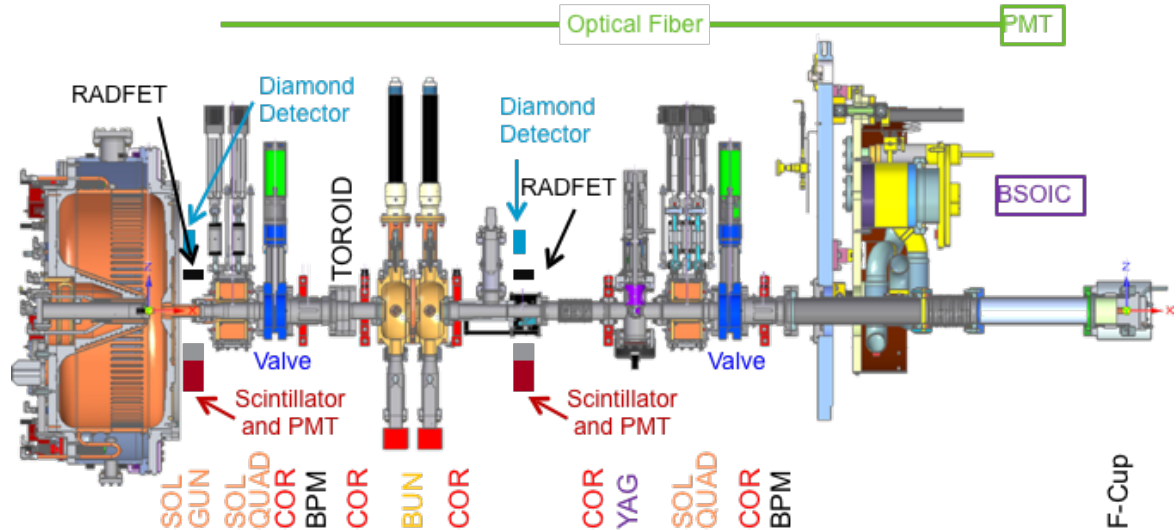
Low level RF requirements for the injector

	RF jitter	Arrival time change (fs)
Laser timing	80 fs	48
Gun phase	0.04 °	32
Gun amplitude	0.01%	45
Buncher phase	0.015 °	43
Buncher amplitude	0.03%	12
Cav1 phase	0.05 °	20
Cav1 amplitude	0.03%	17
Total arrival time changes at 95 MeV (at 4 GeV after 100 times bunch compression)	-	90 (< 1)

Early Injector Commissioning (EIC)

The project decided to commission the injector way ahead of the rest of the machine to gain experience with the system and reduce the overall project risk

- o Temporary shielding
- o Essential diagnostics
 - BPM
 - Toroid
 - F-Cup
 - YAG
 - BLM
- o Control system
 - LLRF
 - Laser
 - Software
- o Operation
 - o GUIs
 - o Procedures

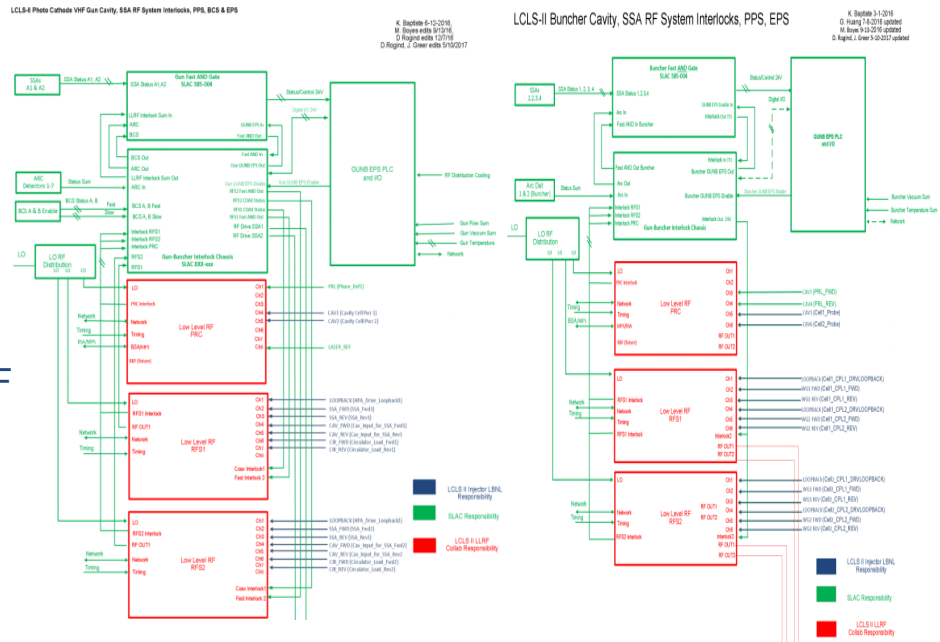


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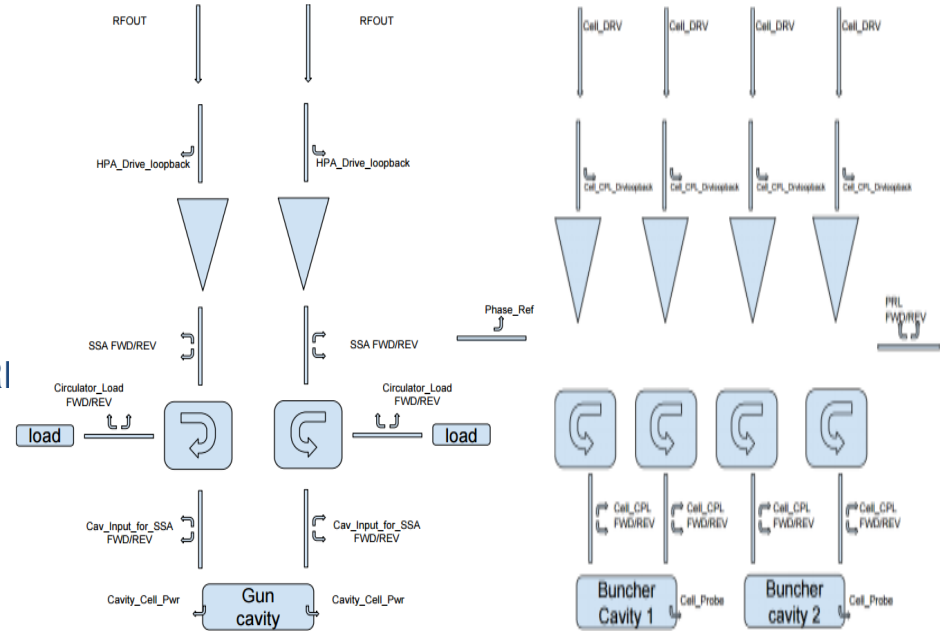
Gun/Buncher LLRF system and interface

- Follow LCLS-II SRF LLRF architecture
 - 1 Precision Receiver Chassis (PRC) + 2 RF Stations (RFS)
 - Fiber link among chassis
 - Lots of monitor channels
- Only one amplitude/phase loop per system
 - Loop runs on PRC
- Resonance control actuators are not part of LLRF responsibility
 - Motor/piezo controller for gun
 - Water temperature system for buncher
- Not part of safety system
 - Receive Enable signal from safety system



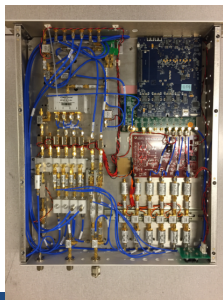
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Gun/Buncher LLRF hardware design

- Gun LLRF chassis
 - Quantity: 1 set + spare
 - Connectorized APEX style RF front end
 - Each chassis have 8 ADCs 2 DACs channels
 - BMB7 FPGA carrier card
 - SRF move on to QF2 later
 - Same digitizer card
- Buncher LLRF chassis
 - Same production SRF LLRF chassis
 - Except FPGA carrier board



Gun/Buncher LLRF firmware and software design

Merge APEX code with LCLS-II SCRF LLRF code

- Firmware

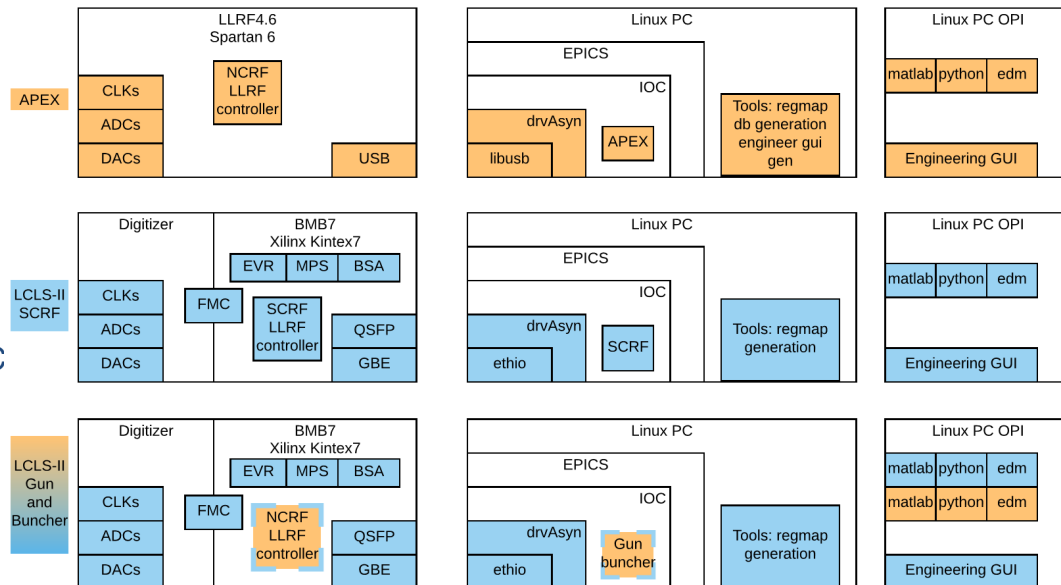
- NCRF LLRF from APEX
- Board support layer from SCRF
- EVR/MPS/BSA integration depends on the SCRF LLRF

- Software

- Based on the SCRF LLRF EPICS IOC
- APEX like process

- New features

- Separated DAC drive for multiple amplifiers with adjustable phase

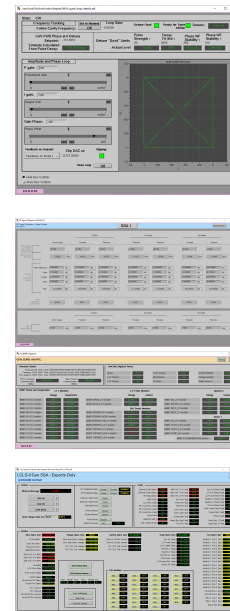
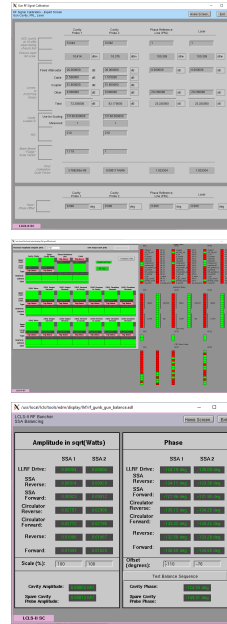
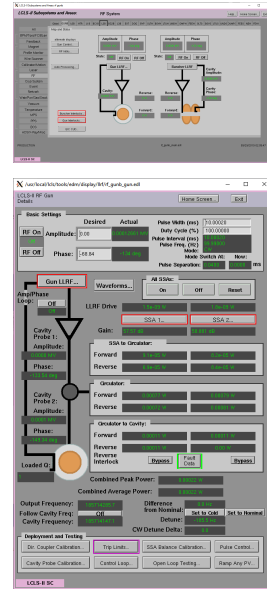
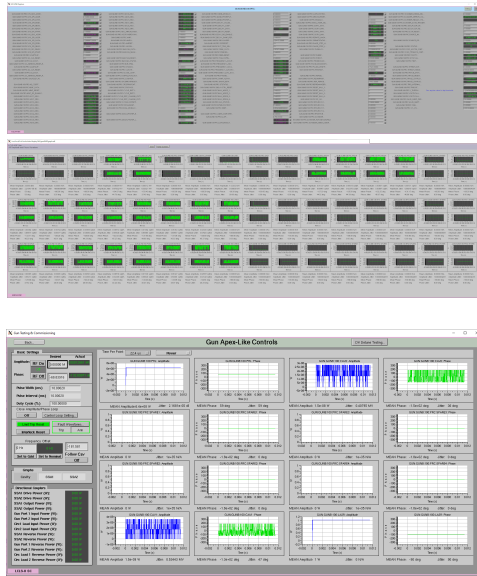


Gun/Buncher RF/LLRF OPI design

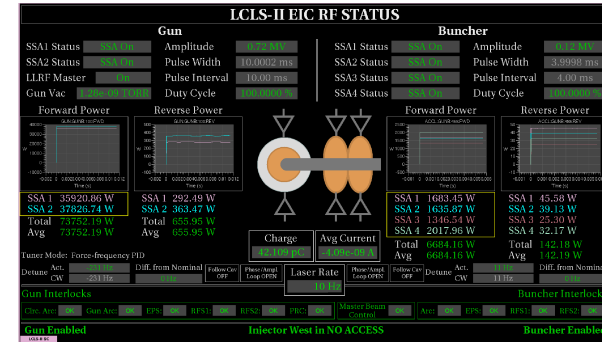
Hardware registers and waveforms

SLAC style engineering/operating GUIs

Top level status report



APEX like operating GUI

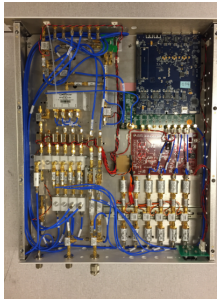


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Hardware bench test

- Boards test
 - Digitizer ADC channel isolation, phase noise
 - DAC channel linearity, output spur
- Chassis test
 - Channel to channel isolation
 - Receiver linearity and phase noise
 - RF port S11
 - Drive power level



RFS/PRC Test procedure

Scope

This test procedure is used to test either GUNFES02 Precision Receiver Chassis (PRC) or RF Station chassis (RFS). Some portions of this test are only applicable to the RFS. When testing a PRC, note the GUNFES02 fields with a 'N/A'. When this document is completed after a test, it should be uploaded to the chassis record in the SLAC Digitizer database. Please note the chassis type and date below. The completion date should be entered after the test is complete.

Data in this procedure should be added digitally. To start the test process, obtain a blank copy of the spreadsheet and save the file according to the chassis type and the serial number, i.e. [Filename = 'RFS_3853437']

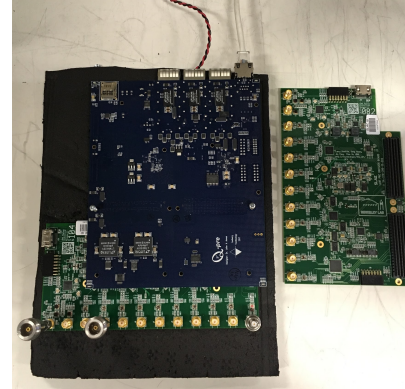
Chassis type (RFS/PRC)	Chassis serial number	Test completion date
GUNFES02		04/30/2017

Serial Numbers

A SLAC ID number should be applied to each chassis and each of the following boards in the chassis. The Serial number of the board should also be recorded. The chassis serial number is the same as the SLAC ID. The up and down converters also retain a digital serial number. The serial for the BM87 should also be recorded. The digital serial numbers and batch can be found later in this procedure.

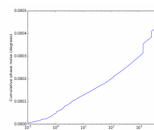
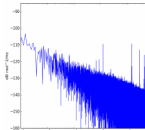
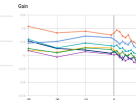
PRC uses a serial number

Component	Part Number	Serial Number	Digital Serial Number, SLAC ID number or batch name
Chassis	BM87	3853437	NA
Digitizer board	81.0	000	NA
Down converter	80x1.1		
Up converter			

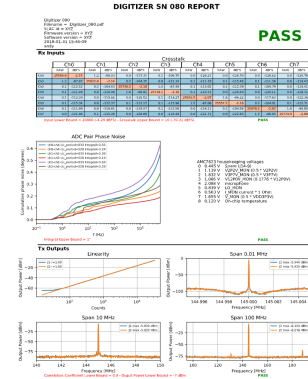


	ch1	ch2	ch3	ch4	ch5	ch6	ch7	ch8
ch1	0.0	-81.9	-116.5	-111.3	-98.4	-103.0	-112.3	-111.6
ch2	-81.4	0.0	-99.9	-115.0	-114.6	-115.3	-113.1	-115.9
ch3	-117.5	-105.9	0.0	-82.0	-114.0	-117.3	-108.3	-104.9
ch4	-112.8	-115.3	-81.5	0.0	-115.6	-113.4	-110.9	-105.5
ch5	-98.0	-106.9	-114.1	-113.1	0.0	-83.5	-108.8	-114.1
ch6	-100.3	-115.0	-113.2	-82.2	0.0	-104.1	-112.4	-112.4
	2.7	-104.7	-106.0	-108.6	-103.0	0.0	-85.4	
	7.0	-101.8	-104.7	-117.3	-108.5	-85.6	0.0	

Linearity



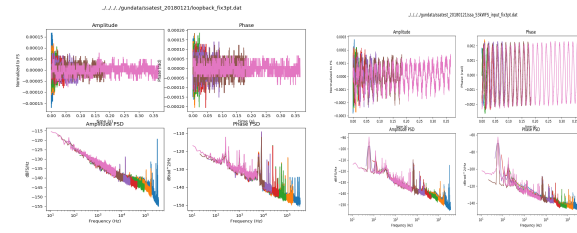
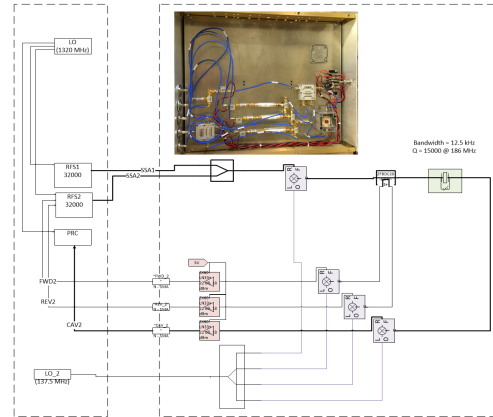
DAC count	dBFS (dB)	DAC1 out (dBm)	DAC2 out (dBm)
20000.0	-24.3	-13.7	-14.1
40000.0	-13.3	-7.6	-8.1
80000.0	-12.2	-1.8	-2.1
160000.0	-6.2	4.1	3.7
320000.0	-0.2	9.1	8.8



Rack test

Testing rack assembled in B15 @SLAC

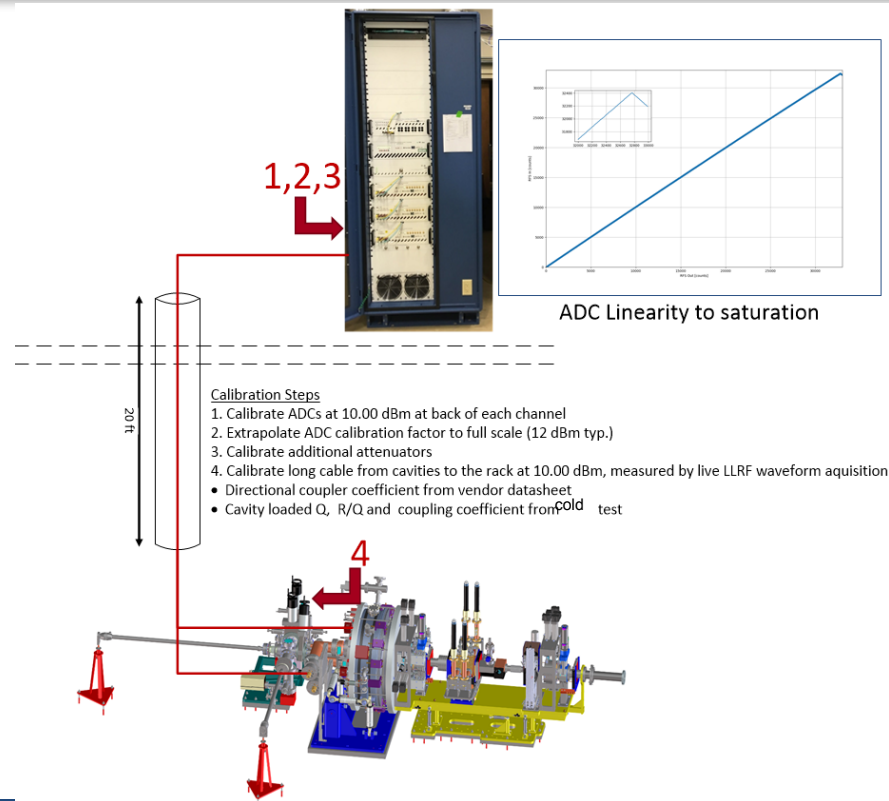
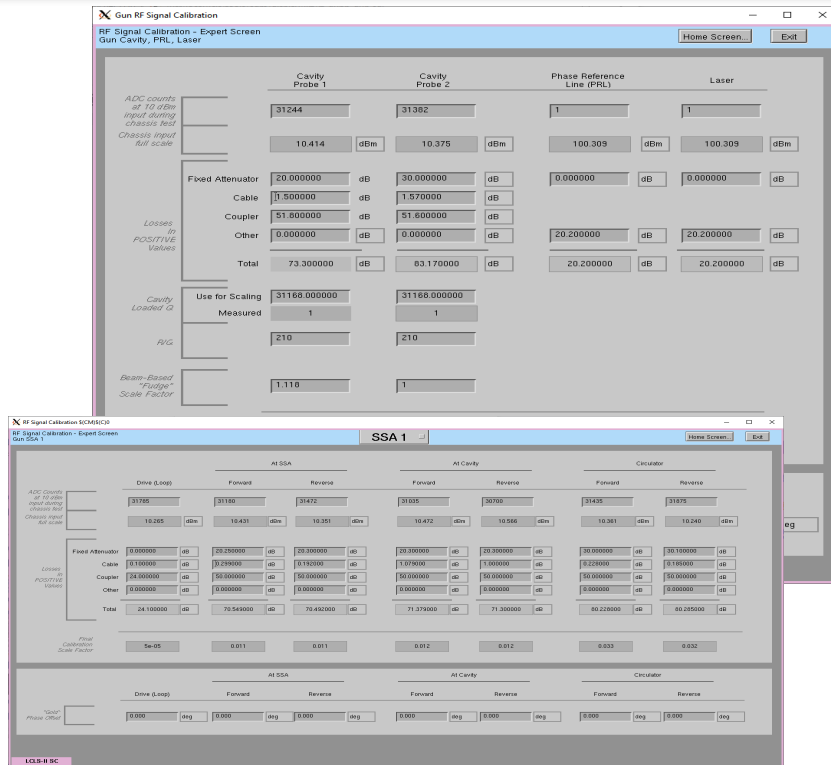
- Crystal based cavity emulator
- 12.5kHz BW, $\sim Q185=16000$
- Test with SSA
- Develop and debug EPICS IOC and GUI



LRFP 1.3 GHz Standard RACK			LRFP 1.3 GHz Standard RACK		
LCLS II RACK L200-001 FRONT			LCLS II RACK L200-003 FRONT		
84.00		84.00	84.00		84.00
82.25		82.25	82.25		82.25
80.50		80.50	80.50		80.50
78.75		78.75	78.75		78.75
77.00		77.00	77.00		77.00
75.25		75.25	75.25		75.25
73.50		73.50	73.50		73.50
71.75		71.75	71.75		71.75
70.00		70.00	70.00		70.00
68.25		68.25	68.25		68.25
66.50		66.50	66.50		66.50
64.75		64.75	64.75		64.75
63.00		63.00	63.00		63.00
61.25		61.25	61.25		61.25
59.50		59.50	59.50		59.50
57.75		57.75	57.75		57.75
56.00		56.00	56.00		56.00
54.25		54.25	54.25		54.25
52.50		52.50	52.50		52.50
50.75		50.75	50.75		50.75
49.00		49.00	49.00		49.00
47.25		47.25	47.25		47.25
45.50		45.50	45.50		45.50
43.75		43.75	43.75		43.75
42.00		42.00	42.00		42.00
40.25		40.25	40.25		40.25
38.50		38.50	38.50		38.50
36.75		36.75	36.75		36.75
35.00		35.00	35.00		35.00
33.25		33.25	33.25		33.25
31.50		31.50	31.50		31.50
29.75		29.75	29.75		29.75
28.00		28.00	28.00		28.00
26.25		26.25	26.25		26.25
24.50		24.50	24.50		24.50
22.75		22.75	22.75		22.75
21.00		21.00	21.00		21.00
19.25		19.25	19.25		19.25
17.50		17.50	17.50		17.50
15.75		15.75	15.75		15.75
14.00		14.00	14.00		14.00
12.25		12.25	12.25		12.25
10.50		10.50	10.50		10.50
08.75		08.75	08.75		08.75
07.00		07.00	07.00		07.00
05.25		05.25	05.25		05.25
03.50		03.50	03.50		03.50
01.75		01.75	01.75		01.75

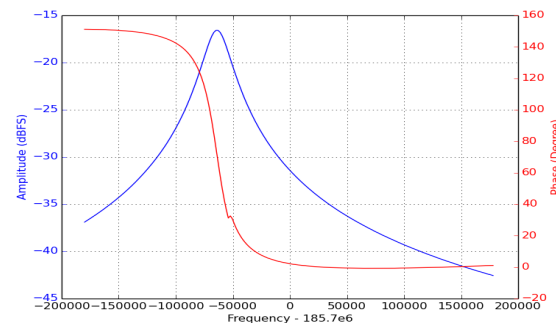
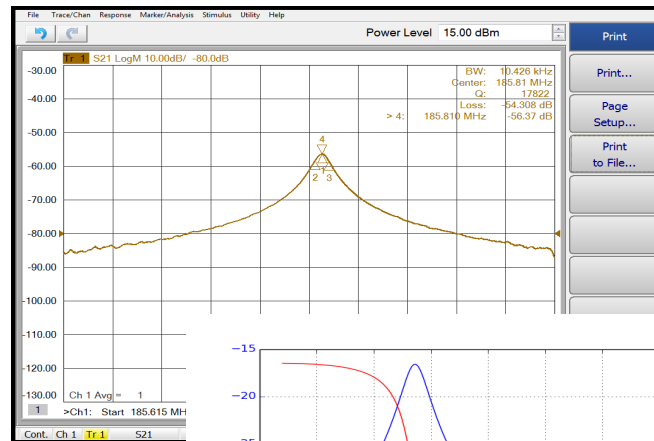
CLS-II LRFP FDR, July 27, 2017

Cable/coupler/cavity calibration coefficient



LLRF cavity test with tiny power

- VNA scan with SSA bypassed
 - 1 W total RF power gun
 - 2 W total for buncher
- Software development
- Enabled practice on balancing and detune calculation
- When EIC was ready for high power, LLRF system was already proven



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Gun/Buncher LLRF and EIC milestones

- 2016.10.03 Peer review
- 2016.12.08 Preliminary design review
- 2017.7.27 Final design review, gun chassis bench tested
- 2017.12 - 2018. 6 Rack test / SSA test B15 @ SLAC
- 2018.4.24 EIC readiness review
- 2018.7 Chassis installation, 1W test
- 2018.4-2018.8 tape baking
- 2018.8 RF on, observe dark current
- 2018.9 Full power on gun and buncher
- 2018.9-2019.4 bake out
- 2019.4 Full power, CW, close loop on gun and buncher
- 2019.5.29 First photoemission beam
- 2019.6 Continuous operation, measure beam power, repetition rate
- 2019.8 Measure beam charge
- 2019.9 Injector source TTO

Early Injector Commissioning

Training

TTO

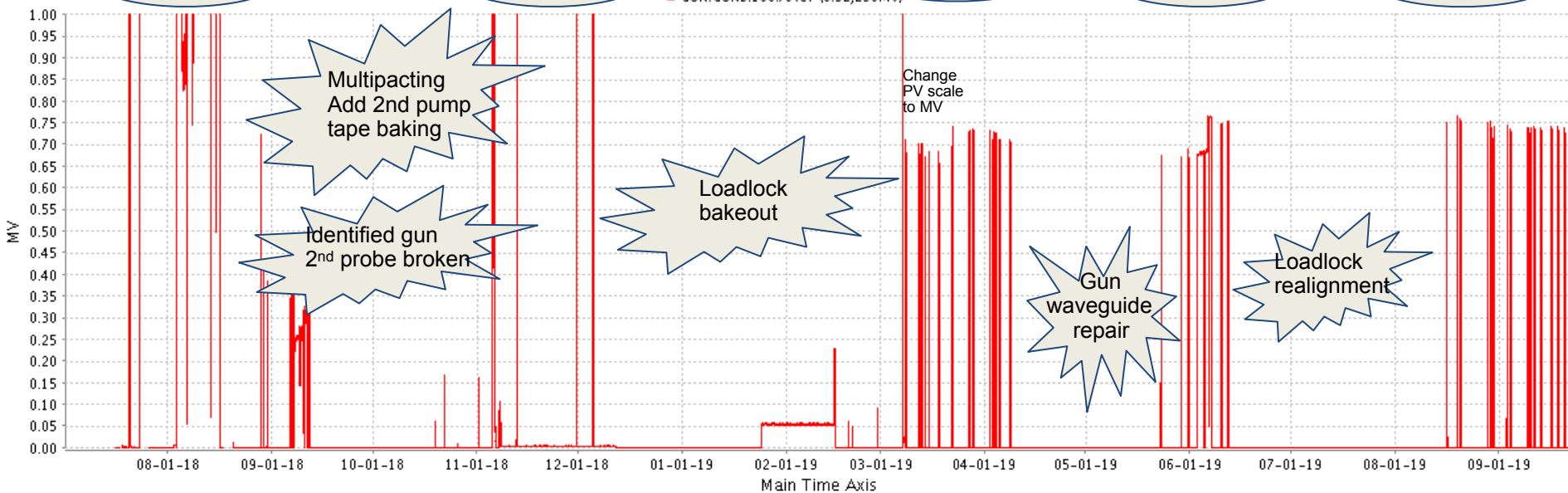
RF conditioning
- 1st attempt

RF conditioning
- 2nd attempt

Full RF power
Close RF loop

Photo emission
beam

Close RF amp/
phase loop again



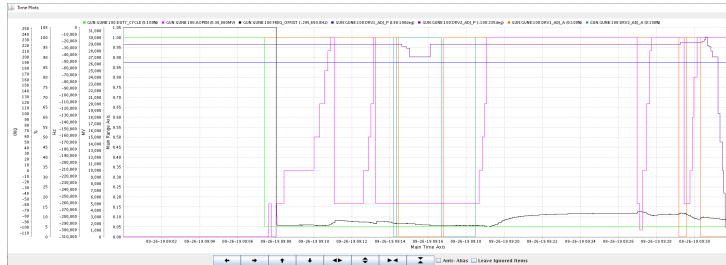
Detune and frequency tracking

- Cavity frequency change when warm up
 - Gun start at ~300kHz away
 - Buncher start at ~500kHz away
 - Thermal effect, so slow variation
 - EPICS based resonance control
- Detune calculation
 - Pulse mode
 - Curve fitting on falling edge decay waveform
 - Directly frequency difference
 - CW mode
 - Analysis forward and probe phase
 - Phase difference from cable length difference
- Tuner track the gun frequency
 - Tuner range / Speed / Granularity
- Water temperature track buncher frequency
- LLRF track the frequency
 - Adjust drive frequency in software
 - “Self excited mode” in firmware
- Original scope did not include frequency tracking, APEX use it routinely.
- LLRF frequency tracking has been very valuable for gun tuner commissioning

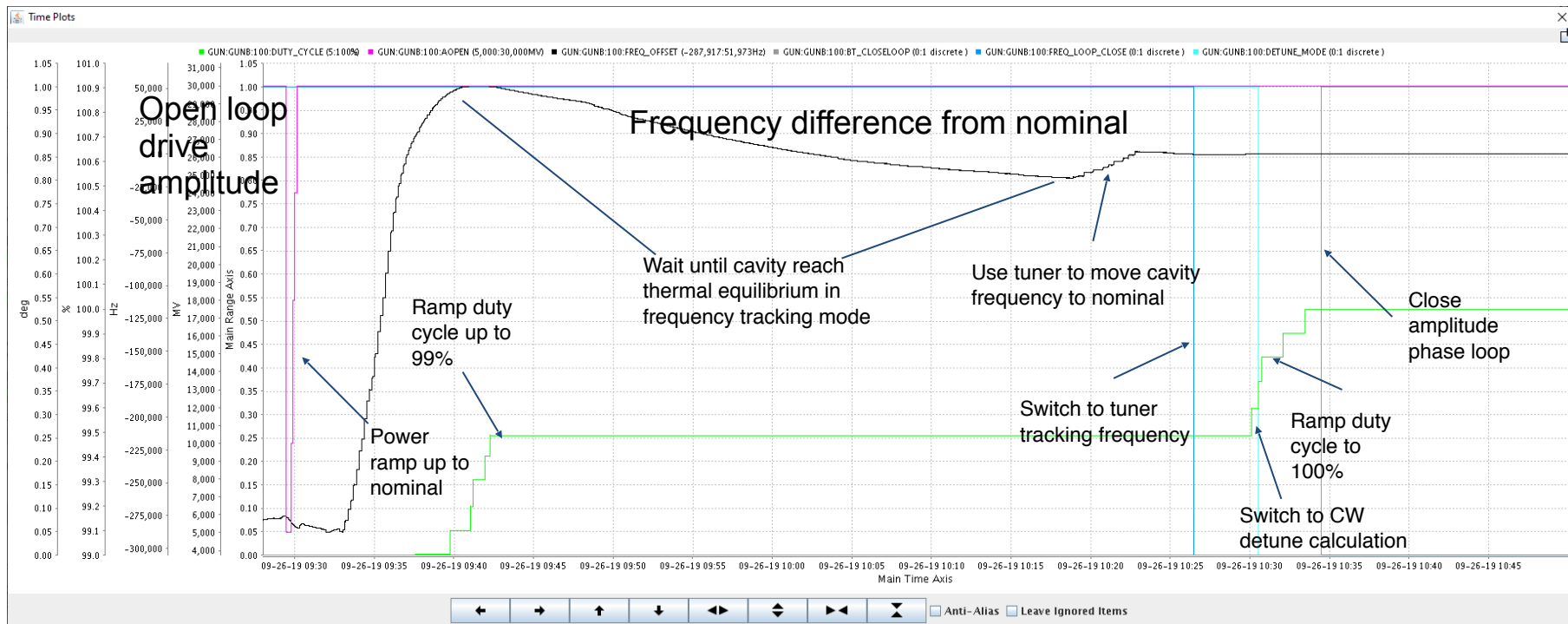
Balancing multiple drives

Adjust relative amplitude and phase among different drives to minimize reflection

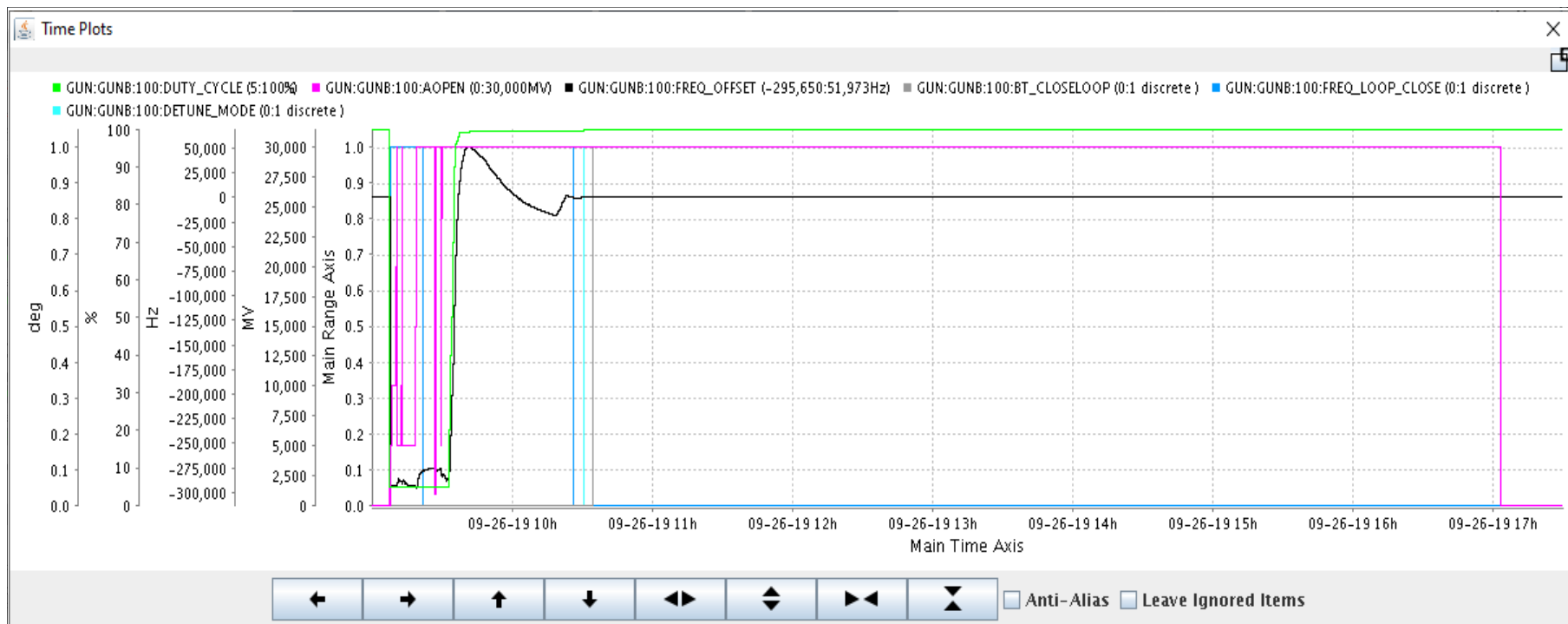
- Coarse adjustment at low power low duty cycle
 - Drive only with single SSA
 - Measured one probe amplitude and phase
 - Calculate coefficient by pseudo inverse
- Adjust at high power as need to achieve lowest reverse power
- Fine Adjust as needed along the way



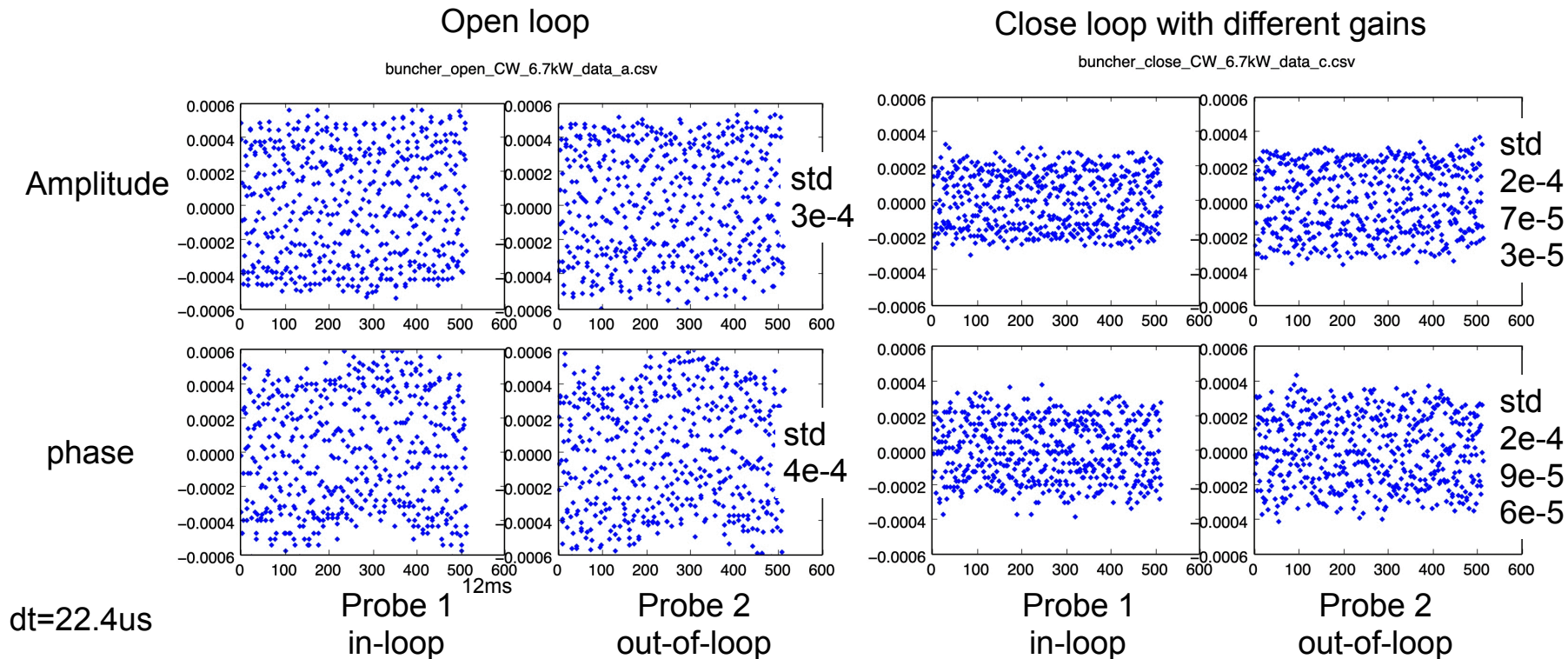
Turn on procedure on a good day



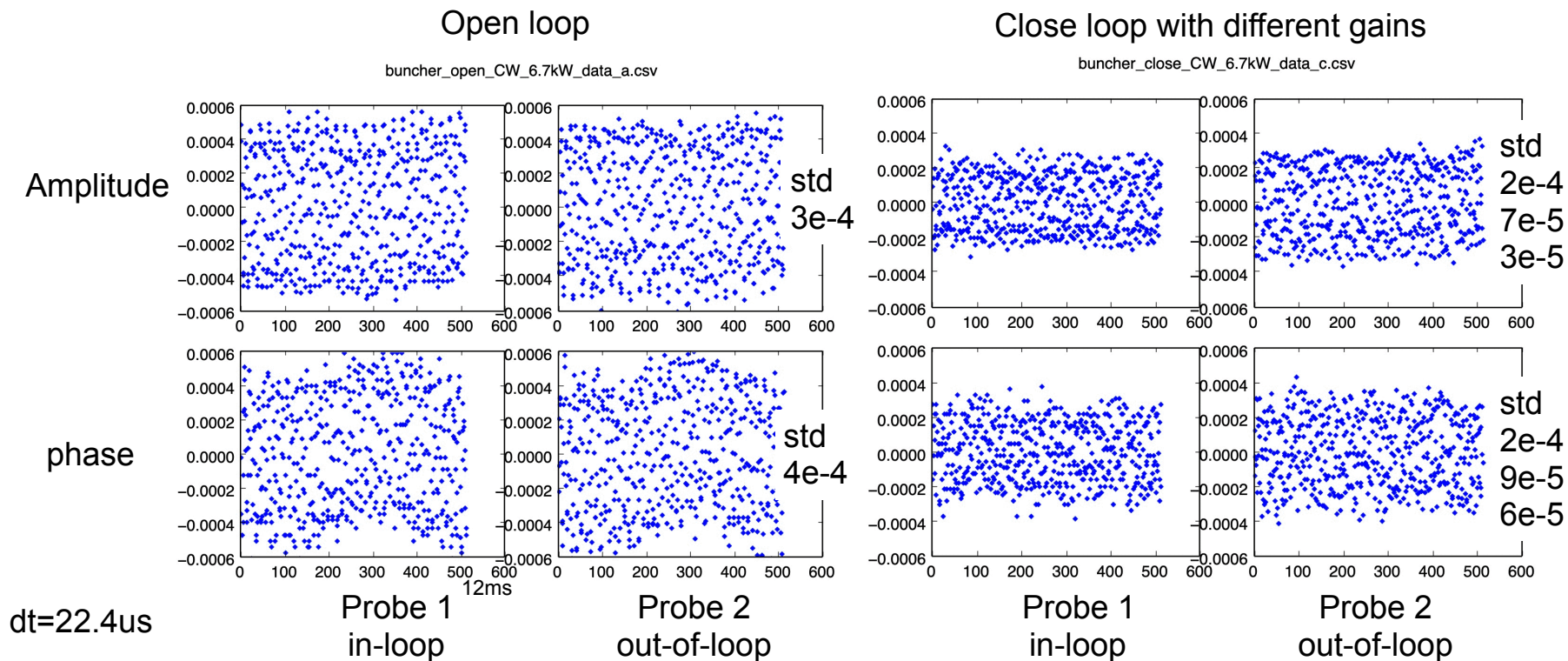
Turn on procedure on a good day



Buncher cavity field stability short term (12ms)

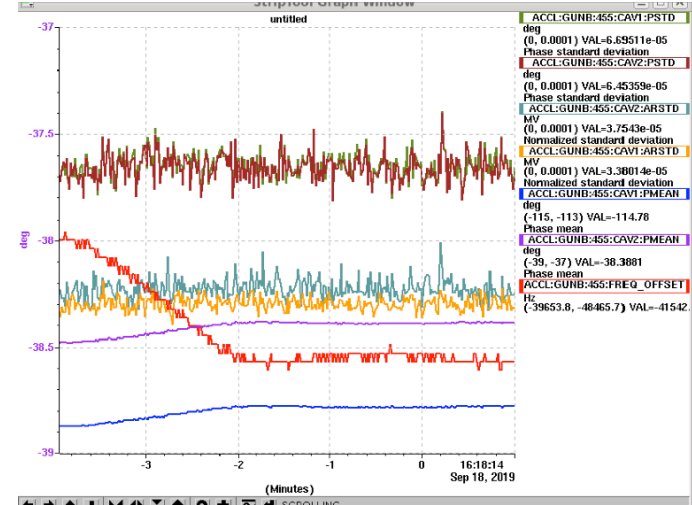
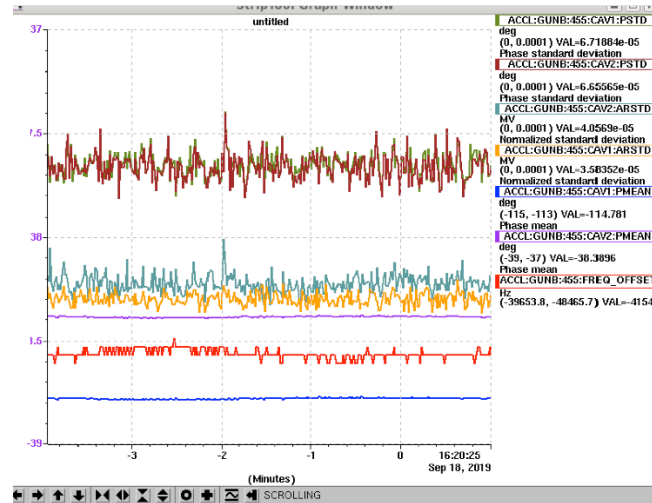


Buncher cavity field stability short term (12ms)



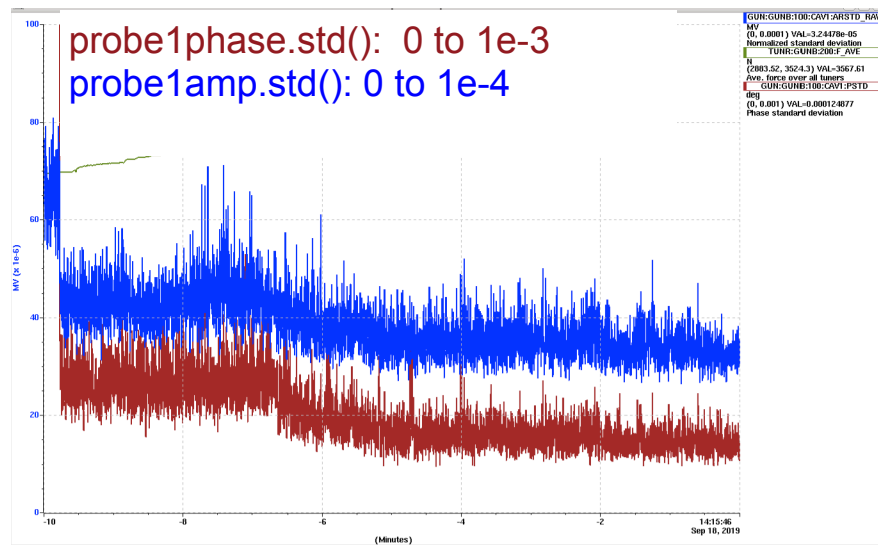
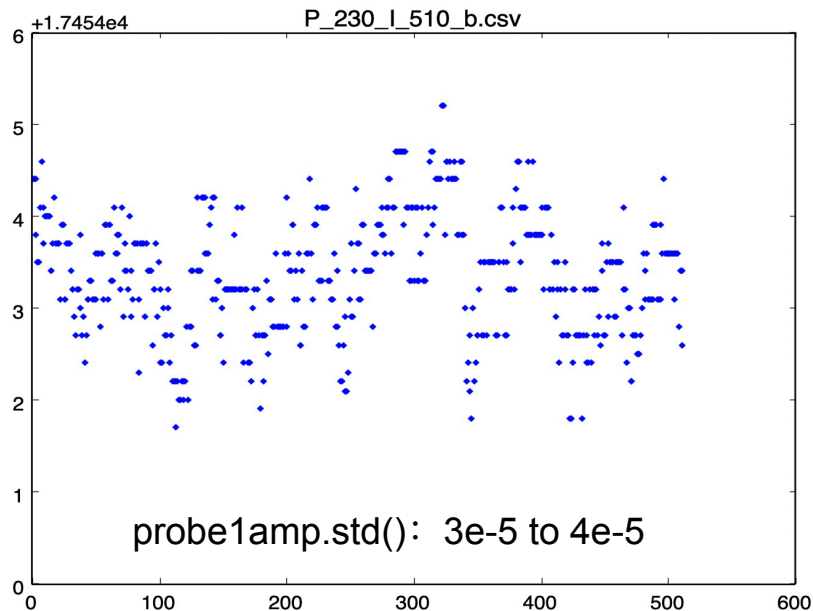
Buncher cavity field stability mid term (5 min)

Probe1phase.mean()
Probe2phase.mean()
probe1phase.std()
probe2phase.std()
probe1amp.std()
probe2amp.std()
frequency offset

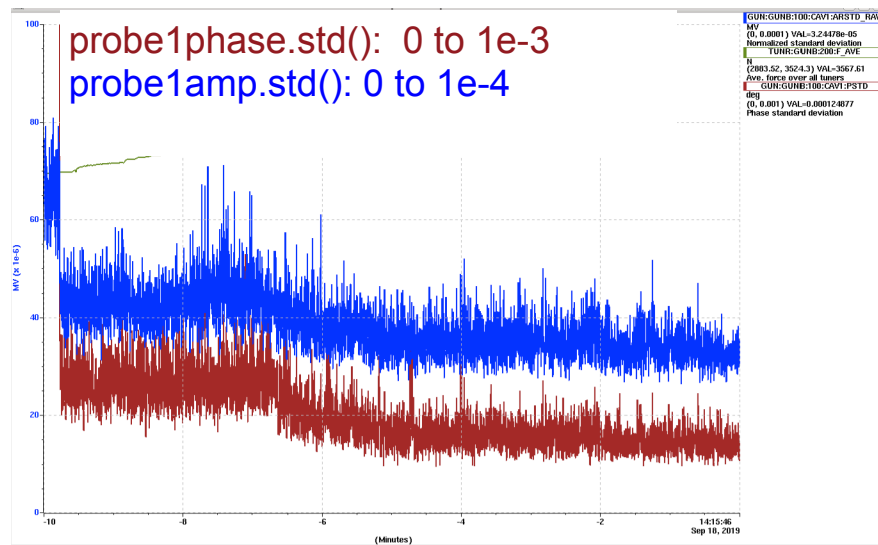
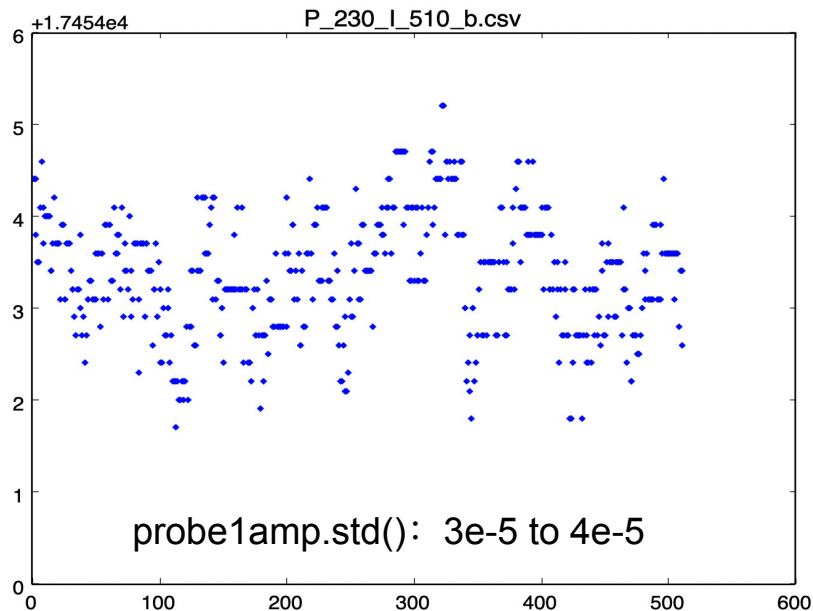


Scale for standard deviation is 0 to 1e-4
Cavity frequency change drive the phase away

Gun cavity field amplitude short term stability (12ms)



Gun cavity field amplitude short term stability (12ms)



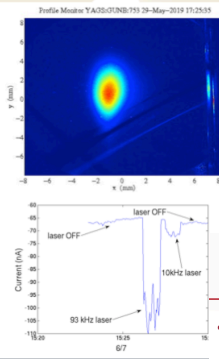
Not so good days



Physicists and operators run EIC for beam test

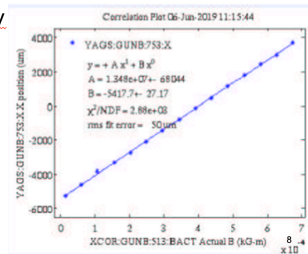
First Photoelectrons

- Background subtracted image
 - Uncoated Mo cathode (low QE)
 - 0.5 pC/bunch (measured on pico-ammeter with 60% duty cycle)
 - 10 kHz laser rep rate
 - TTO requires 20 pC/bunch
- Pico-ammeter signal with laser on/off at 10 and 93 kHz
 - Dark current has risen from 0.00005 to 0.0005 pC/bunch
 - Specification is 0.002 pC/bunch
 - Expect high dark current due to rough dummy cathode
 - Will measure again with Cs₂Te cathode installed



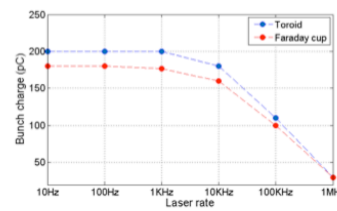
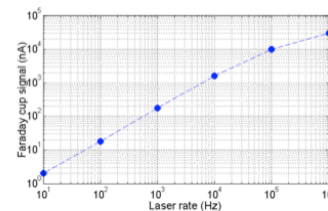
Beam Energy 760 keV

- 84 kW rf power input
 - Expected energy is 680 keV
 - ≈ 10% uncertainty
- Beam based energy measurement measures 760 keV
 - Resolution is about 10 keV



Charge Measurements

- Laser pulse energy decreases as repetition rate increases
 - Thermal lensing problem in the harmonic crystal
 - Will implement telescope to change beam size at high rep rates
- Approximately 5 nA of dark current at the Faraday cup
 - Dark current specification is <400 nA
 - Dark current decreasing over time with RF on
- QE ≈ 0.3%
 - Consistent with 1.5% QE measured in deposition laboratory in May



Transitioned to Operations

System	Parameter	TTO Goal	Achieved
Injector Source	UV Laser Pulse Energy @ cathode	0.03 μJ	0.3 μJ
	Beam Energy	500 keV	760 keV
	Charge	20 pC	>200 pC
	Repetition Rate	93 kHz	>900 kHz

Summary and looking forward

- EIC
 - EIC complete
 - Operations will continue to optimize, improve performance through October
 - Install improved hardware in November (RF probe, buncher coupler, gun tuner motors, buncher chiller etc)
 - Rebake gun and verify operation in December/January
- LLRF
 - Gun/Buncher LLRF system successfully run the cavities to meet the EIC requirement
 - Upgrade FPGA carrier to QF2 and IOC to FEED based
 - Implement additional feature requested during EIC
 - Real full system stability analysis



Thanks to the LCLS-II LLRF collaboration team

Thanks to the LCLS-II EIC team



U.S. DEPARTMENT OF
ENERGY

Office of
Science

ACCELERATOR TECHNOLOGY &
APPLIED PHYSICS DIVISION



LCLS-II EIC STATUS

Brunch mode GUI from Alex Saad

Gun

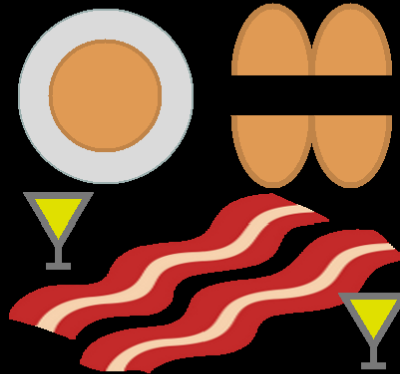
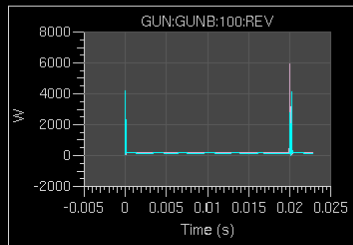
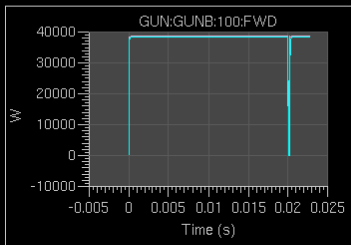
Bruncher

SSA1 Status	SSA On	Amplitude	0.74 MV
SSA2 Status	SSA On	Pulse Width	20.0004 ms
LLRF Master	On	Pulse Interval	20.20 ms
Gun Vac	2.37e-09 TORR	Duty Cycle	99.0021 %

SSA1 Status	SSA On	Amplitude	0.06 MV
SSA2 Status	SSA On	Pulse Width	3.9998 ms
SSA3 Status	SSA On	Pulse Interval	40.00 ms
SSA4 Status	SSA On	Duty Cycle	10.0000 %

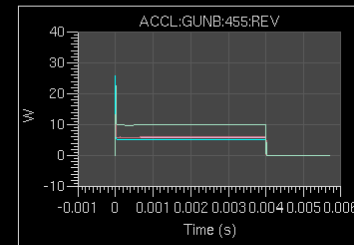
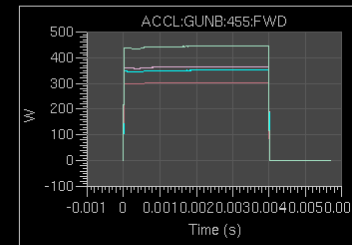
Forward Power

Reverse Power



Forward Power

Reverse Power



SSA 1	38663.49 W	SSA 1	253.04 W
SSA 2	38186.32 W	SSA 2	215.15 W
Total	76849.81 W	Total	433.67 W
Avg	76082.91 W	Avg	321.63 W

SSA 1	363.95 W	SSA 1	5.87 W
SSA 2	350.08 W	SSA 2	5.29 W
SSA 3	302.88 W	SSA 3	6.00 W
SSA 4	442.96 W	SSA 4	10.07 W

Detune -150 Hz Diff. from Nominal 28594 Hz

Toroid Charge 2.91e-02 pC

Total 1459.49 W
Avg 145.95 W

Total 27.04 W
Avg 2.70 W

LASER RATE (AOM): 10225.00 Hz

Faraday Cup

AOM: Enabled Mechanical Shutter: Open

Avg Current -2.48e-09 A

Detune 30 Hz Diff. from Nominal 509654 Hz

Gun Enabled

Bruncher Enabled

Thank you for your attention

MPS 2

BCS OK
Beam Permit OK

Gun Interlocks

Circ. Arc: OK

Gun Arc: OK

EPS: OK

RFS1: OK

RFS2: OK

PRC: OK

Buncher Interlocks

Buncher Arc: OK

EPS: OK

RFS1: OK

RFS2: OK

YAG OUT